

# MARK™ EXFIL™ RAIL INSTALLATION INSTRUCTIONS

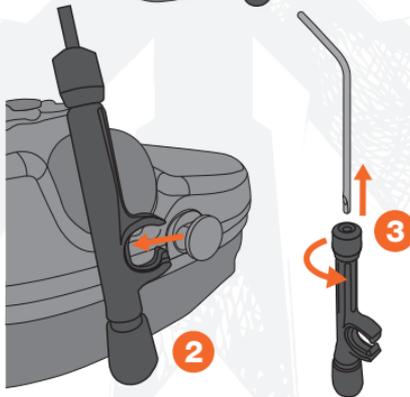


**1** Remove 3M Peltor™ headset from OEM headband assembly by pivoting headband stems 90° on ear cups. This will line up the flat surfaces on the ear cup studs.

**2** Pop stems off studs on ear cups. Free the headband cable from the headband cover by carefully slicing open leather cover with an X-Acto blade. DO NOT KNICK THE WIRE WHILE CUTTING.

**3** Turn stems 90° on OEM wire forms and pull them off the wires.

**4** Reassemble the stems in reverse order on the MARK™ wire forms.



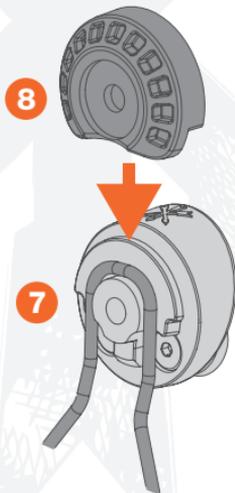
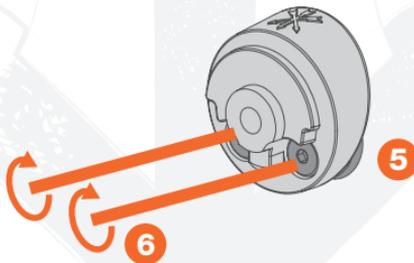
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Remove Center Screw / Washer, Top Cap, and Wire Form from hub assembly. Loosen the two Low Profile Screws, creating a very slight gap. Do not release backer plate from MARK™ Lower Assembly.

NOTE: INSTALLATION ONTO GEN3 EXFIL™ REQUIRES REMOVAL OF THE RAILS FROM HELMET. T-SLOT BACKER MUST BE REMOVED FROM MARK™ REAR SECTION, PLACED BEHIND RAIL, AND REATTACHED TO REAR SECTION WITH HARDWARE THROUGH THE SLOT.

- 5** Slide MARK™ EXFIL™ Backer Lower Assembly into desired position on EXFIL™ Rail.
- 6** Once assembly is in desired location, tighten Low-Profile Screws (finger tight).
- 7** Place MARK™ Wire Form Arm with attached OEM headset onto installed MARK™ Lower Assembly.
- 8** Slide MARK™ Top Cap onto MARK™ Lower Assembly from the top down.



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- 9** Reinstall Washer and Center Screw. The screw should be finger tight. Tension adjustment can be made from there depending on the individual preference. MARK™ is designed to pivot on rail for stowage when not in use.

NOTE: INWARD PRESSURE OF EAR CUPS CAN BE ADJUSTED BY BENDING THE WIRE FORMS INWARD OR OUTWARD.

MARK™ SYSTEM CAN BE USED WITH MSA/SORDIN™ - BASED HEADSETS WITH ADDITION OF UNITY TACTICAL SARA™ (SORDIN ARC RAIL ADAPTER) KIT, SOLD SEPARATELY.

